## ONLINE AUCTION - CNC & TOOLROOM EQUIPMENT

**Surplus Equipment of:** 

### **Thomas Machine Works**

7 New Pasture Road Newburyport, Massachusetts









# SALE DATE: WEDNESDAY AUGUST 18, 2:00 PM (ET)

Sale under Management of:

Thomas Industries, Inc.

2414 Boston Post Road, Guilford, CT 06437-2310 Phone (203) 458-0709 • Fax (203) 458-0727 email: gavel@thomasauction.com • www.thomasauction.com





## **EXCEPTIONALLY WELL MAINTAINED CNC MACHINERY**



MORI SEIKI VMC MODEL SV-403



FANUC ROBODRILL MODEL ROBODRILL MODEL A-T14I



FANUC ROBODRILL MODEL ROBODRILL MODEL A-T10



FRYER CNC LATHE MODEL ET-18



BRIDGEPORT 2 HP SERIES 1 VERTICAL MILLING



TESA MICRO-HITE 3D CMM

#### **CNC - HORIZONTAL MACHINING CENTER**

1997 **Matsuura** Horizontal Machining Center Model ES-450H S/N 970712611, Fanuc 181-M Control, Turbo Chip Conveyer, 30-Position ATC, 12,000 RPM Spindle, Tomb Stones, X-Axis Travel = 17.7", Y-Axis Travel = 15.7", Z-Axis Travel = 15.7"

#### CNC - VERTICAL MACHINING CENTERS

2006 **Hass** Vertical Machining Center Model MDC-500 S/N 48976, CNC Control, Pallet Shuttle Table, 10000 RPM, 1000 IPM, X-Axis = 20", Y-Axis = 14", Z-Axis = 20", 24-Position ATC, (2) 13.25" x 20" Pallet Tables

2001 Mori Seiki Vertical Machining Center Model SV-403 S/N SV400AH1169, Mori Seiki MSG-501 CNC Control, X-Axis = 24", Y-Axis = 17", Z-Axis = 18", 12,000 RPM Spindle, 30-Position ATC 1998 Matsuura Vertical Machining Center Model RA-1G S/N 10334, Yasnac CNC Control, Automatic Tool Changer, Turbo Chip Conveyer, Shuttle 2 Position Pallet Shuttle Table, 15,000 RPM Spindle

#### **CNC - DRILLING & TAPPING CENTERS**

2000 Fanuc CNC Drilling & Tapping Center Model Robodrill A-T14ia S/N P003TH973, Fanuc 16I-M CNC Control, 14 Position Tool Turret, 2 Position Pallet Shuttle Table, Table Size: 25.59" x 14.96", X-Axis Travel = 19.69", Y-Axis Travel = 14.96", Z-Axis Travel = 11.81" 1997 Fanuc CNC Drilling & Tapping Center Model Robodrill A-T14ia S/N P978TH562, Fanuc 16I-M CNC Control, 14 Position Tool Turret, 2 Position Pallet Shuttle Table, Table Size: 25.59" x 14.96", X-Axis Travel = 19.69", Y-Axis Travel = 14.96", Z-Axis Travel = 11.81" 1995 Fanuc CNC Drilling & Tapping Center, Model Robodrill A-T10B, S/N P956TF657, 10-Position Rotary Turret, 25.50" x 15" Table, Travels: X=12", Y=15", Z=12", 10 HP Spindle Motor, 8,000 RPM, Fanuc Series 16-M CNC System

#### **CNC - LATHES**

1999 **Fryer** CNC Lathe Model ET-18 S/N 18058, Fryer Touch 2000 CNC Control, 18" Swing, 10" Swing Over Cross Slide, 40" Center Distance, Drian Tool Quick Change Tool Post, Tail Stock, 20 to 2500 Spindle RPM, Travels: X=9.5", Y=36"

#### MILLING MACHINES

Bridgeport 2 HP Series 1 Vertical Milling Machine S/N 12BR-203752 (1979), 9" X 42" Table, Anilam 11100M CNC

Bridgeport 1 HP Vertical Milling Machine S/N 12BR-159722 (1974), 9"X42" Table, 8-Speed, 6 3/4" Riser Vise Right Angle Milling Attachment

#### **SURFACE GRINDERS**

Norton Surface Grinder S/N 2574 6" X 18" Chuck

#### SAW

Taiwan Horizontal Band Saw Blade Model HB711A (1988), 2 HP Motor, Power Feed, Power and Manual Clamping

#### **ROBOTIC BUFFING STATION**

Robotic Buffing Station: Fanuc Robot Model LR Mate 200i, Full Enclosure, Pendant Control, Fanuc System RJ2 Mate Controller, Double End Wire Brush Grinders

#### TAPPING SYSTEM

Wilton Tapping System, Pneumatic Operated, Flexible Manipulating Arm

### **MACHINING CENTERS • ROBODRILLS • TOOLRROM**



SWEECO 64" FINISHING MILL

#### **INSPECTION**

2006 Tesa Micro-Hite 3D Coordinate Measuring Machine S/N 06100064, Bridge Type, 22" x 29 3/4" Granite Base, 24 1/2 Between Columns, 20" Under Head, Fine Adjust, Travels: X=18", Y=20" Z=16" Epson Printer, Tesastar Touch Trigger Tri-Directional Probe, Tesa MH3D Controller, Tesa Reflex Software

1995 Brown & Sharp Microval Coordinate Measuring Machine, S/N 07961443, Bridge Type, 18" x 24" Granite Base, 20" Between Columns, 16" Under Head, Travels: X=15", Y=18", Z=12", Epson Printer

Potter Instruments Coordinate Measuring System, Anilam Mini-Wizard Digital Readout, Bridge Type, 26 3/4" x 35 1/2" Steel Plate Base, 9" Under Probe, PICOMM II Probe Head

Clausing 14" Optical Comparator Model 4301, S/N 430283, 6" x 13", Work Stage Misc. Inspection Tooling Including: Lock Gauges, Pin Gauges, Micrometers, Height Stands, Thread Gauges, Veneers, Etc.



BROWN & SHARP MICROVAL CMM

#### **FINISHING**

(3) **Sweeco** Finishing Mills, (1) 64" Dia Model FDL-20HA S/N 20FDL-673, (2) 44" Dia Burr Bench Super Quite Portable Finishing

#### AIR FILTRATION SYSTEMS

(3) Air Flow Systems & Smog Hog Air Filtration Systems Ceiling Mounted; (3) Air Flow Mini-Pac Portable Air Filtration Systems

#### **FORKLIFTS**

2000 TCM 5,000 LB. LPG Forklift Model FG25N5T S/N A31T59195, 130" Lift Ht, 2-Stage Mast, Side Shift, Pneumatic Tires,



ROBOTIC BUFFING STATION W/ FANUC LR MATE 2001

#### AIR COMPRESSORS - DRYERS

2006 Kaeser 25 HP Rotary Screw Air Compressor Model AS25; Dayton 10 HP Horiz. Tank Compressor Model 3Z968; **Dayton** 5 HP Horiz. Tank Compressor Model 3Z199A; 2006 Kaeser Vert. Receiver Tank; Arrow Air Dryer Model 3531-1

#### PLANT SUPPORT

(2) Lista Multi Drawer Tool Cabinets; (3) Haas Indexing Heads w/ S5C Controller; **Troyke** 9" Rotary Table 4th Axis Unit Model DL-9-A; Mobile 5,500 Lb Hydraulic Pallet Jack Model ML55; (18) Jet & Sears Craftsman Drill Presses: Force **Technologies** Manual Pallet System Model FT-4030; C-Thur Oil Filtration Unit; Tool Holders, Chucks, Vises, Collets, Rotary Tables; Tool Cabinets, Work Benches, Ladders, Fans, etc.

### **AUCTION INFORMATION:** Online Auction -**CNC & Machine Tools**

By Order of

**Thomas Machine Works** 7 New Pasture Road Newburyport, Massachusetts

### **Bidding Closes:** Wednesday, August 18, 2:00 PM (ET)

Inspection: Tuesday, August 17 (9-4)

Buyer's Premium 12.5%

www.thomasauction.com

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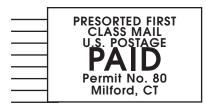
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THOMAS INDUSTRIES, INC 2414 BOSTON POST RD. GUILFORD, CT 06437 203 458 0709 **GAVEL@THOMASAUCTION.COM** 







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### FORWARDING SERVICE REQUESTED

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