

ONLINE AUCTION

METAL FABRICATING & CNC EQUIPMENT

- PRESS BRAKES • TURRET PUNCHES • CNC MACHINING CENTERS
- SHEARS • CNC TURNING • WELDING • FINISHING

By Order of:

Commercial Sheetmetal Co.

465 Turnpike Street – Canton, MA 02021

BIDDING CLOSES: DECEMBER 8, 2:00 PM (ET)

INSPECTION: DECEMBER 6, 9 AM TO 4 PM



New
1996

HAAS VF-3 VERTICAL MACHINING CENTER



New
1998

HAAS HL-1 SLANT BED TURNING CENTER



**CHICAGO 12' X 150 TON PRESS BRAKE
MODEL 1012-R**



NIAGARA 10' POWER SHEAR MODEL 18-10-1/4

Sale under Management of:

Thomas Industries, Inc.

2414 Boston Post Road, Guilford, CT 06437-2310

Phone (203) 458-0709 • Fax (203) 458-0727

email: gavel@thomasauction.com • www.thomasauction.com



CNC MACHINING & TURNING CENTERS

CNC - VERTICAL MACHINING CENTERS

Haas CNC Vertical Machining Center Model VF-3, S/N 8622 (New 1996), Haas CNC Control, 20-Position ATC, 18" x 40" Table, Travels X=40", Y=20", Z=25", Programmable Coolant Nozzle

Haas CNC Vertical Machining Center Model VF-OE, S/N 13417 (New 1998), Haas CNC Control, 20-Position ATC, 14" x 37" Table, Travels: X=20", Y=16", Z=20", Programmable Coolant Nozzle

Bridgeport CNC Vertical Machining Center Model Torq-cut 22, S/N TC/22-288 (New 1996), DX-32 Control, 220, 3 PH, 60 HZ, 22 Tools, 18" x 22" x 18" Travel

Leadwell CNC Vertical Machining Center Model MCV-760AP, S/N L19012020 (New 1993), FANUC-OMF, S/N 0093269, 220, 3 PH, 60 HZ, 24 Tools, 20" x 40" Table, Travels: X=29.9", Y=20.1", Z=20.1



Haas VF-3 Vertical Machining Center



Haas VF-OE Vertical Machining Center

CNC - TURNING CENTER

Haas CNC Slant Bed Turning Center Model HL-1, S/N 61297 (New 1998), Haas CNC Control, 10-Position Tool Turret, 20" Swing, 20" Turning Length, 2" Bar Capacity, Travels: X=8.6", Z=20", CNC Enhancements Hydroturm Grindley Bar Feed #2.0

CNC - TURRET PUNCH PRESS

Behrens CNC Turret Punch Press Model Versa 25 625/1250, S/N 5012-078 (New 1984), GE Mark Century 1050 CNC Control, 25-Position Tool Turret, 30-Ton Capacity, 50" Throat, 50" x 80" Table

SHEARS

Niagara 10' Power Shear Model 18-10-1/4, S/N 60962, 1/4" Mild Steel Capacity, Front Operated Back Gauge



Bridgeport Torq-cut 22 Vertical Machining Center



Leadwell MCV-760AP Vertical Machining Center

PUNCH PRESSES

Strippit Punch Press Model Super 30/30, S/N 1359102374, 1/4" Mild Steel Capacity w/ Cabinet and Assorted Tooling

Strippit Punch Press Model Super 30/30, S/N 160651678, 1/4" Mild Steel Capacity w/ Cabinet and Assorted Tooling

PRESS BRAKES

Chicago 12' x 150 Ton Press Brake Model 1012-R, S/N L-17523, Comp-u-Bend 610 Control, 15B Light Safety Curtain

Pacific 8' x 135 Ton Press Brake Model J135-8, S/N A686, Hurco Autobend 5C, Shadow Light Safety Curtain, Punching Capacity 90 Tons

Wysong 6' x 35 Ton Press Brake Model 3572, S/N PB59-105, Hurco Autobend Control, 2" Stroke, 3" Adjustment, ISBPC-600 Light Safety Curtain



Haas HL-1 Slant Bed Turning Center



Behrens Versa 25 CNC Turret Punch Press

HIGH QUALITY METAL FABRICATING EQUIPMENT



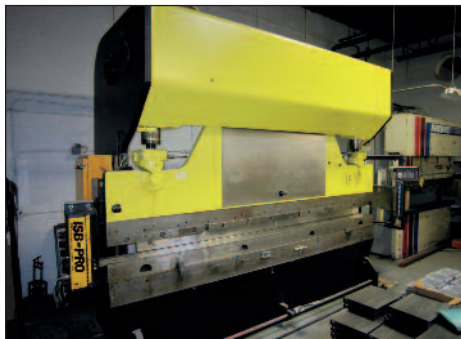
Wysong 6' x 35 Ton Press Brake Model 3572



Strippit Punch Press Model Super 30/30



Miller Welder Model Syncrowave 350LX



Chicago 12' x 150 Ton Press Brake Model 1012-R



Pacific 8' x 135 Ton Press Brake Model J135-8



Niagara 10' Power Shear Model 18-10-1/4

WELDERS

- Miller Welder Model Syncrowave 350LX, S/N LH320254L (2007)
- Miller Welder Model Syncrowave 350LX, S/N LA119144 (2000)
- Amada Automatic Tig Welder Model AMT-700, S/N 0880Y15, Digital Control, Pana-Tig TSP-300 Power Supply w/ Welding Curtains
- Alphil Spot Welder Model ARG, S/N 7554, 30 KVA

SANDING - FINISHING

- Carborundum 4" Stroke Sander Model 8VR1-6, S/N 68067, 3 HP
- Buffing/Grinding Jack, Double End, w/ 4" Belt & Buffing Wheel



Etch/Iridite Plating System, (15) 400 Gal Tanks.

PLATING SYSTEM - "NEW 2008"

Etch/Iridite Plating System, Installed New 2008, Includes: (15) 400 Gallon Fiberglass/Poly Lined Tanks, Process Technology Control Panel, (7) H2O Filtration Tanks, Pumps, Mezzanine, Demag 1/4 Ton Crane System w/ Pendant Controlled Hoist

PLANT SUPPORT

Haas 4th Axis Rotary Table; Wilton Flexible Arm Tapping System Pneumatic; DoAll Vertical Band Saw Model 3012U; (2) Rockwell Drill Press Model 15-080; Baird Motorized Tumbling Barrel Model 1C; Electro-Steam Generator Sterilizer Cleaning System Model LB-40; New England 2-Door Gas Oven; Darex Drill Sharpener; Scotchman Cold Saw Model 315

AUCTION INFORMATION

Online Auction

HIGH QUALITY CNC & METAL FAB EQUIPMENT

By Order of:

COMMERCIAL SHEETMETAL CO.

465 Turnpike Street, Canton, Massachusetts 02021

Online Auction -
Internet Bidding Only

REGISTER & BID

at www.thomasauction.com

FIRST LOT CLOSES:

December 8, 2 PM (ET)

OPEN HOUSE INSPECTION:

December 6, 9 AM to 4 PM

Buyer's Premium: 15%

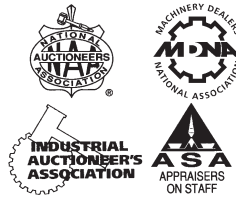
COMPLETE TERM & CONDITIONS AND AUCTION INFORMATION AT
WWW.THOMASAUCTION.COM

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Under Management of:



THOMAS INDUSTRIES
2414 Boston Post Road
Guilford, CT 06437-2310
(203) 458-0709 • (203) 458-0727 Fax
<http://www.thomasauction.com>



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ONLINE AUCTION – INTERNET BIDDING ONLY

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- PRESS BRAKES • TURRET PUNCHES • CNC MACHINING CENTERS
- SHEARS • CNC TURNING • WELDING • FINISHING

FORWARDING SERVICE REQUESTED

By Order of:

Commercial Sheetmetal Co.
465 Turnpike Street
Canton, MA 02021

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DECEMBER 8, 2:00 PM (ET)

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COMPLETE LOT CATALOG & PHOTO
WWW.THOMASAUCTION.COM

ONLINE AUCTION METAL FABRICATING & CNC EQUIPMENT

BID AT WWW.THOMASAUCTION.COM

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New
2007

**MILLER WELDER
MODEL SYNCROWAVE 350LX**



New
2008

ETCH/IRRIDITE PLATING SYSTEM, (15) 400 GAL TANKS.